

PRODUCT INFORMATION



SCHWEIGHOFER SOLID®

primed 5 layers, HDF deck
double core light wood



| | |
|-----------------------|---|
| Core: | double core from light wood |
| Face deck: | 3 mm HDF |
| Primer film: | special film overlay impregnated with aminoplastic resins |
| Primer film color: | white; grey upon request |
| Gluing: | E1, E0 on request |
| Thicknesses: | 39,4 mm |
| Weight: | 418 kg/ m ³ |
| Standard sizes: | 5200 x 2000 mm |
| Moisture content: | 8 – 12% |
| Thickness tolerance: | + 0,2 mm - 0,6 mm |
| Tolerance in length: | +/- 2 mm/m |
| Tolerance in width: | +/- 5mm/m |
| Squareness tolerance: | 1 mm/m |

| Thickness in mm | E-Modul (N/mm ²) (length) | E-Modul (N/mm ²) (width) | Bending strength (N/mm ²) (length) | Bending strength (N/mm ²) (width) |
|-----------------|--|---|---|--|
| 39,4 | 2441 | 6200 | 17 | 35 |

Multiple applications

Holzindustrie Schweighofer BACO offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives.

Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages

- * High stability and moisture resistance
- * High bending strength
- * Light weight
- * High screw extraction resistance
- * Easy processing

High quality

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards. Continuous quality controls ensure stable standards.

All wood that is processed by Holzindustrie Schweighofer BACO comes from PEFC controlled sources. Some of our products are available with FSC® certifications.

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